

For Earth, For Life



KUBOTA Technical Support centre Europe

Benoît Weiss
KTSE, Manager

Zweibrücken
05.07.2019

SERVICE – BULLETIN

Reference-N°: KTSE - SB - 1907

Replacement of Seat Belt

Approved by:	☒ International Quality Assurance department
	☐ Kubota Technical Support centre Europe

Affected distributors:

- ☒ KBD
- ☒ KE
- ☒ KUK

Classification:

- ☐ 1. Information
- ☐ 2. Fix on a failure basis
- ☐ 3. Recommended product improvement
- ☒ 4. Mandatory campaign

Model	Serial N°
K008-3	See list at the end of the bulletin
U10-3	
U15-3	
U17-3Alpha	

A. Subject

We have confirmed that the webbing for the seat belt may not be locked or released due to a faulty spring in the belt retractor.

We herewith request you to attend the affected field units and take the preventive measures indicated in this bulletin.

B. Service Information

WARNING:

To avoid personal injury:

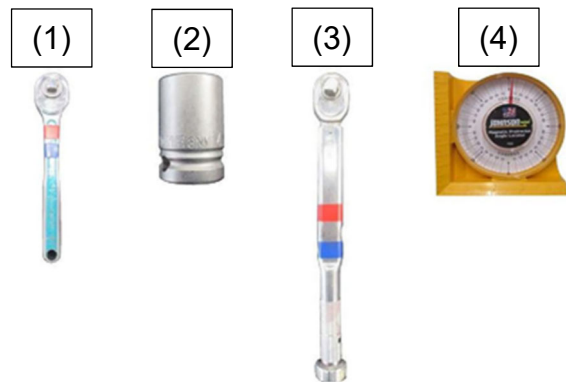
- Park the machine on a flat and level ground.
- Keep the bucket or other attachment down on the floor.
- Stop the engine and remove the starter key.
- Release the residual pressure from the hydraulic circuit.
- Use working clothes and personal protective equipment to avoid personal injury.
- Follow the local safety directives in your country.
- If you work with other persons, make sure your signals are fully understandable and mutually communicative for added safety.
- Hydraulic components and engine parts can be hot. Wait until all components cooled down to avoid burns.

Repair outline:

Replace the seat belt with an new one.

Tools:

- (1) Ratchet
- (2) Socket, 14 mm
- (3) Torque wrench, 20 N·m - 100 N·m
- (4) Angle gauge



Note:

Tightening torques not indicated in present service bulletin are to be taken from the torque specification tables of the machine workshop manual.

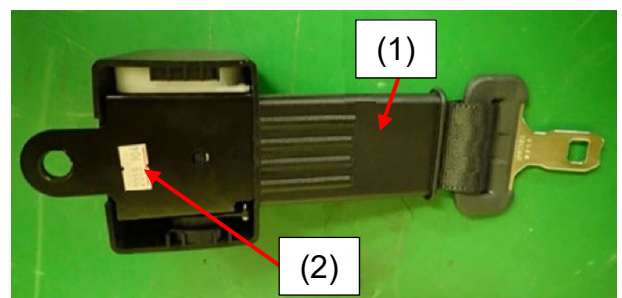
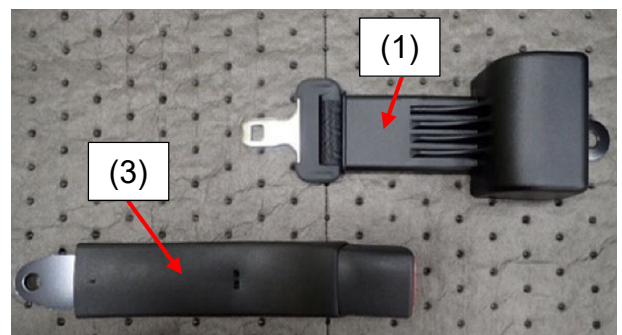
Step 1:

The new belt retractor (1) (TC430-4778-0) will be used.

Verify that production number (2) of the new part (located on back of belt retractor) is "2019213" or higher.

Note:

The new buckle (3) can be scrapped.

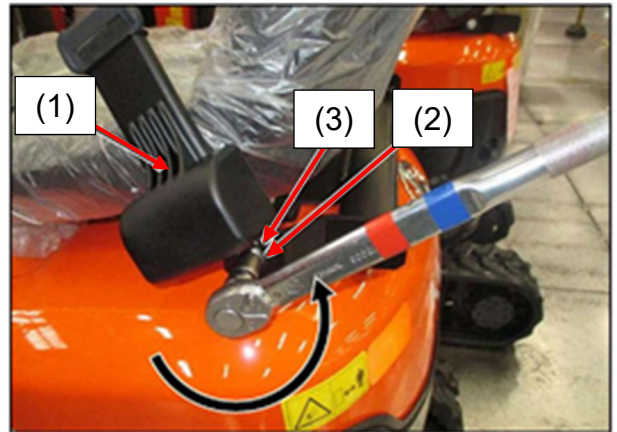


Step 2:

Remove the old belt retractor (1) of the seat belt.

Note:

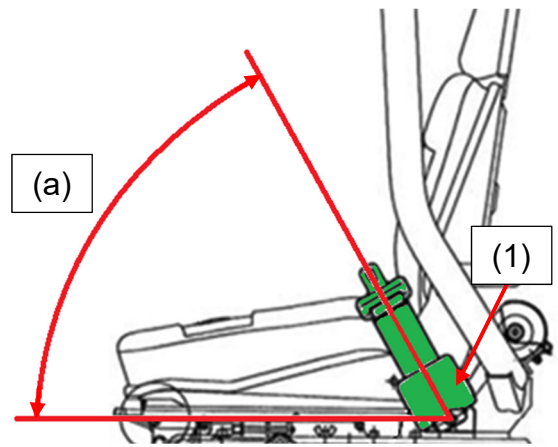
The bolt (2) and the washer (3) will be reused.

**Step 3:**

Install the new belt retractor (1). Check the angle (a) with an angle gauge.

(a) 60°

Tightening torque: 60.8 N·m to 70.6 N·m

**C. Spare Part Information**

Part number	Part name	Qty
TC430-4778-0	BELT, SEAT, ASSY	1

D. Warranty Information

1. Conditions:

Parts:	Yes
Labour:	0,5 hours
Mileage:	Yes

2. Replaced parts:

☐ Return ☐ Store ☐ Attach photos to claim, then scrap ☒ Scrap

This instruction has priority to the ones given by Kubota Net at time of claim posting.

Ensure to mention this bulletin's reference number on the related warranty claim.

E. Termination date

This campaign must be completed as soon as possible and with the highest priority.

Target date: 05-06-2020

F. List of concerned machines

Sales company	Model	Serial number	Material code
KBD	U17-3Alpha	70058	RA24981590
	U17-3Alpha	70060	RA24971590
KE	K008-3	70097	RA04821T90
	K008-3	70098	RA04821T90
	K008-3	70099	RA04821T90
	K008-3	70100	RA04821T90
	K008-3	70101	RA04821T90
	U10-3	70008	RA15821A90
	U10-3	70009	RA15821A90
	U10-3	70010	RA15821A90
	U10-3	70016	RA15821A90
	U10-3	70017	RA15821A90
	U10-3	70018	RA15821A90
	U10-3	70019	RA15821A90
	U10-3	70020	RA15821A90
	U15-3	70004	RA25961290
	U15-3	70005	RA25961290
	U15-3	70006	RA25961290
	U15-3	70007	RA25961290
	U15-3	70008	RA25961290
	U15-3	70009	RA25961290
	U15-3	70010	RA25961290
	U15-3	70011	RA25961290
	U15-3	70012	RA25961290
	U15-3	70013	RA25961290
	U15-3	70014	RA25961290
	U15-3	70016	RA25961290
	U15-3	70019	RA25961290
	U15-3	70020	RA25961290
	U15-3	70021	RA25961290
	U17-3Alpha	70005	RA24981590
	U17-3Alpha	70007	RA24981590
	U17-3Alpha	70011	RA24981590
	U17-3Alpha	70014	RA24961590
	U17-3Alpha	70025	RA24961590
	U17-3Alpha	70032	RA24981590
	U17-3Alpha	70040	RA24981590
	U17-3Alpha	70043	RA24981590
	U17-3Alpha	70048	RA24981590
	U17-3Alpha	70051	RA24981590
	U17-3Alpha	70055	RA24981590
	U17-3Alpha	70071	RA24981590
	U17-3Alpha	70072	RA24981590
	U17-3Alpha	70073	RA24981590

Sales company	Model	Serial number	Material code
KE	U17-3Alpha	70074	RA24981590
	U17-3Alpha	70075	RA24961590
	U17-3Alpha	70077	RA24961590
	U17-3Alpha	70078	RA24981590
	U17-3Alpha	70079	RA24961590
	U17-3Alpha	70082	RA24981590
	U17-3Alpha	70084	RA24981590
	U17-3Alpha	70086	RA24981590
	U17-3Alpha	70098	RA24981590
	U17-3Alpha	70100	RA24981590
	U17-3Alpha	70102	RA24981590
	U17-3Alpha	70105	RA24981590
	U17-3Alpha	70107	RA24981590
	U17-3Alpha	70117	RA24981590
	U17-3Alpha	70119	RA24981590
	U17-3Alpha	70121	RA24981590
	U17-3Alpha	70125	RA24981590
	U17-3Alpha	70127	RA24981590
	U17-3Alpha	70128	RA24981590
	U17-3Alpha	70129	RA24961590
	U17-3Alpha	70130	RA24981590
	U17-3Alpha	70131	RA24961590
	U17-3Alpha	70132	RA24981590
	U17-3Alpha	70133	RA24961590
	U17-3Alpha	70139	RA24981590
	U17-3Alpha	70141	RA24981590
	U17-3Alpha	70148	RA24981590
	U17-3Alpha	70153	RA24981590
	U17-3Alpha	70155	RA24981590
	U17-3Alpha	70157	RA24961590
	U17-3Alpha	70158	RA24961590
	U17-3Alpha	70159	RA24981590
	U17-3Alpha	70160	RA24961590
	U17-3Alpha	70161	RA24981590
	U17-3Alpha	70162	RA24961590
	U17-3Alpha	70163	RA24981590
	U17-3Alpha	70164	RA24961590
	U17-3Alpha	70165	RA24981590
	U17-3Alpha	70166	RA24961590
	U17-3Alpha	70167	RA24981590
	U17-3Alpha	70168	RA24961590
	U17-3Alpha	70169	RA24981590
	U17-3Alpha	70170	RA24961590
	U17-3Alpha	70171	RA24981590
	U17-3Alpha	70172	RA24961590
	U17-3Alpha	70173	RA24981590

Sales company	Model	Serial number	Material code
KE	U17-3Alpha	70174	RA24961590
	U17-3Alpha	70176	RA24961590
	U17-3Alpha	70203	RA24981590
	U17-3Alpha	70205	RA24981590
	U17-3Alpha	70207	RA24981590
	U17-3Alpha	70213	RA24981590
	U17-3Alpha	70215	RA24981590
	U17-3Alpha	70218	RA24981590
	U17-3Alpha	70233	RA24981590
	U17-3Alpha	70245	RA24961T90
	U17-3Alpha	70246	RA24961T90
	U17-3Alpha	70251	RA24961T90
	U17-3Alpha	70252	RA24961T90
	U17-3Alpha	70253	RA24961T90
	U17-3Alpha	70254	RA24961T90
	U17-3Alpha	70271	RA24961890
KUK	U17-3Alpha	70004	RA24961590
	U17-3Alpha	70006	RA24961590
	U17-3Alpha	70008	RA24961590
	U17-3Alpha	70008	RA24961590
	U17-3Alpha	70009	RA24961590
	U17-3Alpha	70009	RA24961590
	U17-3Alpha	70010	RA24961590
	U17-3Alpha	70012	RA24961590
	U17-3Alpha	70013	RA24961590
	U17-3Alpha	70026	RA24961590
	U17-3Alpha	70027	RA24961590
	U17-3Alpha	70038	RA24961590
	U17-3Alpha	70039	RA24961590
	U17-3Alpha	70041	RA24961590
	U17-3Alpha	70042	RA24961590
	U17-3Alpha	70044	RA24961590
	U17-3Alpha	70045	RA24961590
	U17-3Alpha	70046	RA24961590
	U17-3Alpha	70047	RA24961590
	U17-3Alpha	70049	RA24961590
	U17-3Alpha	70050	RA24961590
	U17-3Alpha	70052	RA24961590
	U17-3Alpha	70053	RA24961590
	U17-3Alpha	70054	RA24961590
	U17-3Alpha	70056	RA24961590
	U17-3Alpha	70057	RA24961590
	U17-3Alpha	70059	RA24961590
	U17-3Alpha	70061	RA24961590
	U17-3Alpha	70062	RA24961590
	U17-3Alpha	70063	RA24961590

Sales company	Model	Serial number	Material code
KUK	U17-3Alpha	70065	RA24961590
	U17-3Alpha	70066	RA24961590
	U17-3Alpha	70068	RA24961590
	U17-3Alpha	70069	RA24961590
	U17-3Alpha	70070	RA24961590
	U17-3Alpha	70083	RA24961590
	U17-3Alpha	70085	RA24961590
	U17-3Alpha	70091	RA24961590
	U17-3Alpha	70092	RA24961590
	U17-3Alpha	70093	RA24961590
	U17-3Alpha	70094	RA24961590
	U17-3Alpha	70095	RA24961590
	U17-3Alpha	70096	RA24961590
	U17-3Alpha	70116	RA24961590
	U17-3Alpha	70118	RA24961590